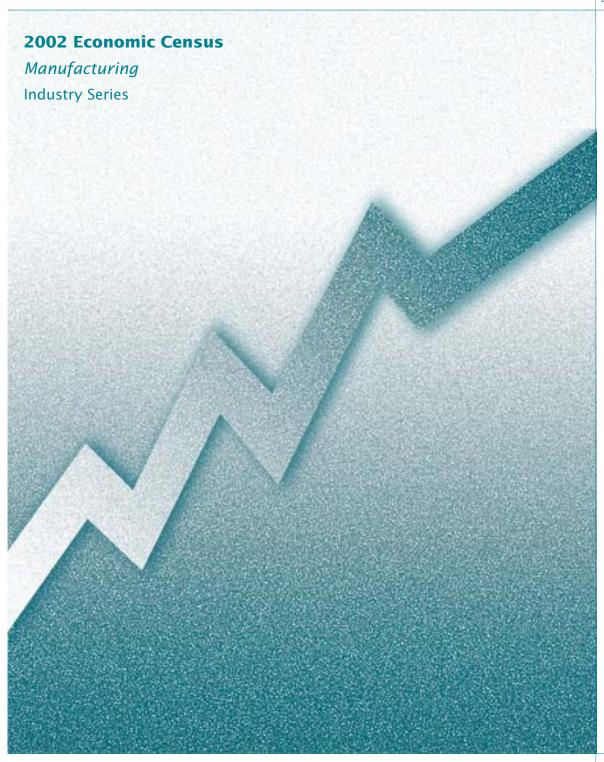
Sanitary Paper Product Manufacturing: 2002

Issued January 2005

EC02-311-322291 (RV)





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-- Not applicable for this report.

Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

		All	All employees		Production workers				Total	Total	Total capital
Industry and year ¹	Com- panies ²	estab- lish- ments ³	Number ⁴	Payroll (\$1,000)	Number ⁴	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
322291, Sanitary paper product											
manufacturing	105	142		812 897	15 348	31 115	596 099	5 612 630	3 465 913	9 063 265	r414 819
2001	N	N	15 489	626 054	11 871	25 514	443 048		2 989 311	7 006 045	352 487
2000	N		15 431	609 088	12 061	26 240	436 111	4 292 216	2 933 736	7 238 510	336 457
1999	N	N	16 233	630 570	13 044	29 377	460 069	4 749 552	2 828 744		233 477
1998	N	N	18 864	730 945	15 252	33 039	539 241	5 167 468	3 236 857	8 376 676	289 631
1997	99	136	18 360	680 102	14 980	31 266	514 519	4 463 242	3 345 082	7 833 607	373 969

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

		All establishments ²		All employees		Production workers						
Industry and geographic area	E¹	Total	With 20 em- ploy- ees or more	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
322291, Sanitary paper product manufacturing												
United States. California Georgia New Jersey New York Ohio Pennsylvania Wisconsin	7 - 4 4 4	142 9 11 5 18 5 8 27	93 4 8 3 10 3 7 24	19 188 310 2 523 208 695 530 1 981 5 033	812 897 11 854 135 792 6 035 26 496 17 317 100 672 198 259	15 348 256 2 151 168 576 423 1 467 4 018	31 115 572 4 692 394 1 227 861 3 392 8 101	596 099 8 665 108 195 3 954 17 767 12 705 63 228 145 317	5 612 630 44 782 981 027 23 898 125 153 92 819 526 063 1 170 009	3 465 913 57 320 705 291 27 487 139 608 86 087 410 016 808 369	9 063 265 101 809 1 695 657 50 807 261 421 177 644 933 086 1 978 114	r414 819 r2 300 r89 227 r1 054 r3 966 r2 082 r32 234 r33 557

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

²Includes establishments with payroll at any time during the year.
³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
322291, Sanitary paper product manufacturing	
Companies ¹ number	105
All establishments ²	142 49 42 51
All employees3 number Total compensation \$1,000 Annual payroll \$1,000 Total fringe benefits \$1,000	19 188 1 047 357 812 897 234 460
Production workers, average for year	15 348 15 493 15 437 15 086 15 342
Production worker hours	31 115 596 099
Total cost of materials \$1,000. Materials, parts, containers, packaging, etc., used \$1,000. Resales \$1,000. Purchased fuels \$1,000. Purchased electricity \$1,000. Contract work \$1,000.	3 465 913 3 132 590 192 843 43 229 85 373 11 878
Quantity of electricity purchased for heat and power	1 919 760 D
Total value of shipments \$1,000 Primary products value of shipments \$1,000 Secondary products value of shipments \$1,000 Total miscellaneous receipts \$1,000 Value of resales \$1,000 Contract receipts \$1,000 Other miscellaneous receipts \$1,000	9 063 265 8 515 506 279 533 268 226 259 653 D D
Primary products specialization ratio percent. Value of primary products shipments made in all industries \$1,000. Value of primary products shipments made in this industry \$1,000. Value of primary products shipments made in other industry \$1,000.	97 8 611 264 8 515 506 95 758
Coverage ratiopercent.	99
Value added	5 612 630
Total inventories, beginning of year \$1,000. Finished goods inventories \$1,000. Work-in-process inventories \$1,000. Materials and supplies inventories \$1,000.	548 308 310 318 26 532 211 458
Total inventories, end of year \$1,000 Finished goods inventories \$1,000 Work-in-process inventories \$1,000 Materials and supplies inventories \$1,000	575 391 322 985 29 143 223 263
Gross value of depreciable assets (acquisition costs) at beginning of year \$1,000. Total capital expenditures (new and used) \$1,000. Buildings and other structures (new and used) \$1,000. Machinery and equipment (new and used) \$1,000. Automobiles, trucks, etc., for highway use \$1,000. Computers and peripheral data processing equipment \$1,000. All other expenditures for machinery and equipment \$1,000. Total retirements \$1,000. Gross value of depreciable assets at end of year \$1,000.	'4 376 989 '414 819 '55 461 '359 358 '2 212 '15 254 '341 892 '160 695 '4 631 113
Depreciation charges during year\$1,000	r329 431
Total rental payments \$1,000. Buildings and other structures \$1,000. Machinery and equipment \$1,000.	45 421 25 113 20 308
Total other expenses ⁴ \$1,000. Response coverage ratio ⁵ percent Repair and maintenance services of buildings and/or machinery ⁴ \$1,000. Communications services ⁴ \$1,000. Legal services ⁴ \$1,000. Accounting, auditing, and bookkeeping services ⁴ \$1,000. Advertising and promotional services ⁴ \$1,000. Expensed computer hardware and supplies and purchased computer services ⁴ \$1,000. Refuse removal (including hazardous waste) services ⁴ \$1,000. Management consulting and administrative services ⁴ \$1,000. Taxes and license fees ⁴ \$1,000. All other expenses ⁴ \$1,000.	214 303 94 58 173 4 452 3 049 631 16 281 2 367 4 300 3 686 18 163 103 200

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.
2Includes establishments with payroll at any time during the year.
3Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.
4Based on 2002 Annual Survey of Manufactures (ASM) sample data.
5A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class			All emp	oloyees	Pr	oduction worke	rs		Total	Total	Total
		All estab- lish- ments ²	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	capital expendi- tures (\$1,000)
322291, Sanitary paper product manufacturing											
All establishments	9	142 24	19 188 53	812 897 2 063	15 348 42	31 115 85	596 099 1 578	5 612 630 8 282	3 465 913 9 611	9 063 265 17 893	r414 819
5 to 9 employees	9 9 3	11 14 21	72 165 688	2 959 7 007 22 948	54 136 518	121 300 1 104	2 090 5 386 14 295	12 391 26 135 83 155	14 960 34 540 125 640	27 652 63 861 209 260	r593 r2 047 r7 376
50 to 99 employees	1	21 28 13	1 506 4 224 4 570	56 482 162 577 183 880	1 234 3 332 3 565	2 398 7 165 7 725	34 801 111 697 137 181	225 374 1 003 870 1 057 804	229 273 741 944 792 692	455 097 1 731 456 1 841 270	r29 345 r61 610 r47 724
500 to 999 employees	- - -	8 2 -	i h –	D D -	D D -	D D -	D D -	D D -	D D -	D D	D D -
Administrative records ⁴	9	40	371	15 899	304	665	12 486	67 951	79 939	147 890	'3 163

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or	Industry or primary product class	All	All em	ployees	Pr	oduction work	ers		Total	Total	Total capital
product class code		estab- lish- ments ¹	Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
322291	Sanitary paper product manufacturing .	142	19 188	812 897	15 348	31 115	596 099	5 612 630	3 465 913	9 063 265	r414 819
3222912	Disposable diapers and similar disposable products, made from purchased sanitary paper stock or wadding	32	9 092	379 100	7 052	13 887	269 655	3 235 405	1 463 841	4 689 496	^r 238 864
3222915	Sanitary tissue paper products, made from purchased sanitary paper stock or wadding	52	8 933	390 217	7 404	15 329	295 537	2 232 804	1 856 604	4 085 811	r169 863

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Products Statistics: 2002 and 1997 Table 6a.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product		Number of companies with		Product shipments		
code	Product	shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)	
322291	Sanitary paper product manufacturing	2 2	×	X	8 611 264 7 478 370	
3222912	Disposable diapers and similar disposable products, made from purchased sanitary paper stock or wadding	N N	×	X	4 599 635 N	
32229121	Disposable diapers and similar disposable products (including sanitary napkins, tampons, training pants, and incontinent pads), made from purchased sanitary paper stock or wadding	N	x	X	4 599 635	
3222912100	Disposable diapers and similar disposable products (including sanitary napkins, tampons, training pants, and incontinent pads), made from purchased sanitary paper stock or wadding¹	N 20	X X	x s	N 4 599 635	
3222912Y	Disposable diapers and similar disposable products, made from purchased sanitary paper stock or wadding, nsk. 2002.	N N	x x	Ñ X	4 333 033 N	
3222912YWV	Disposable diapers and similar disposable products, made from purchased sanitary paper stock or wadding, nsk	N N	x x	x x	N N	
3222915	1997	N	â	â	N N	
32229151	paper stock or wadding	N N	X	X	3 849 269 1 648 240	
3222915111	made from purchased sanitary paper stock or wadding	N N	X	X	129 764 36 205	
3222915111	made from purchased sanitary paper stock or wadding ²	6 4	×	S 12.1	129 764 36 205	
02223132	dispenser types, made from purchased sanitary paper stock or wadding	N N	×	X	D D	
3222915215	Paper table napkins, industrial and retail packages, bulk and dispenser types, made from purchased sanitary paper stock or wadding ³	21 N	X X	D N	D N	
32229153	Toilet tissue, retail packages, rolls and ovals, facial tissue type, two-ply or more, made from purchased sanitary paper stock or wadding	N	x	х	373 511	
3222915331	Toilet tissue, retail packages, rolls and ovals, facial tissue type, two-ply or more, made from purchased sanitary paper stock or wadding ⁴	N 8	X X	P185.7	228 108 373 511	
32229154	Toilet tissue, retail packages, rolls and ovals, regular type, single-ply, made from purchased sanitary paper stock or wadding	8	X	S	228 108	
3222915433	Toilet tissue, retail packages, rolls and ovals, regular type,	N N	X X	X	D D	
32229156	waddings	4 5	××	D D	D D	
3222915661	wadding	N N	X	X	421 935 317 758	
0222310001	interfolded), made from purchased sanitary paper stock or wadding ⁶	19 10	×	P265.3 S	421 935 317 758	
32229157	Paper towels, retail packages (rolled, folded, and interfolded), made from purchased sanitary paper stock or wadding	N N	×	X	695 102 D	
3222915701	Paper towels, retail packages (rolled, folded, and interfolded), made from purchased sanitary paper stock or wadding?	9	x	s	695 102	
32229159	Other sanitary paper products (including industrial packaged toilet tissue (all types), paper wipers (except nonwoven), absorbent pads, etc.), made from purchased sanitary paper	Ň	X	Ň	N	
3222915901	stock or wadding	N N	X X	X X	1 391 467 N	
3222915Y	sanitary paper stock or wadding ⁶	29 N	X	S N	1 391 467 N	
	sanitary paper stock or wadding, nsk	N N	X	X X	8 934 16 944	
3222915YWV	Sanitary tissue paper products, made from purchased sanitary paper stock or wadding, nsk	N N	X	X X	8 934 16 944	
322291W 322291WY	Sanitary paper product manufacturing, nsk, total	N N	X X X	X X X	162 360 115 542 162 360	
322291WY 322291WYWW	Sanitary paper product manufacturing, risk, total 2002. Sanitary paper product manufacturing, nsk, for nonadministrative-record establishments 2002.	N N	x x	x x	115 542 18 319	
322291WYWY	Sanitary paper product manufacturing, nsk, for	N	x	Х	25 367	
	administrative-record establishments	N N	X	X X	144 041 90 175	

¹This product code is primary to more than one industry. See industry 322121, product code 322121K100. ²This product code is primary to more than one industry. See industry 322121, product code 322121N111. ³This product code is primary to more than one industry. See industry 322121, product code 322121N201.

Table 6a. Products Statistics: 2002 and 1997—Con.

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<sup>4</sup>This product code is primary to more than one industry. See industry 322121, product code 322121N331. 

<sup>5</sup>This product code is primary to more than one industry. See industry 322121, product code 322121N433. 

<sup>6</sup>This product code is primary to more than one industry. See industry 322121, product code 322121N661. 

<sup>7</sup>This product code is primary to more than one industry. See industry 322121, product code 322121N901. 

<sup>8</sup>This product code is primary to more than one industry. See industry 322121, product code 322121N901.
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Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6b. Product Class Shipments for Selected States: 2002 and 1997

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3222912	Disposable diapers and similar disposable products, made from purchased sanitary paper stock or wadding	
	United States	4 599 635 N
	Georgia	333 251
	1997 Ohio	155 360
	Pennsylvania	N 782 298 N
3222915	Sanitary tissue paper products, made from purchased sanitary paper stock or wadding	
	United States. 2002.	3 849 269
	1997 New York	1 648 240 223 779
	1997 2002. 1997 19	203 916 1 288 297 771 706

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
322291	Sanitary paper product manufacturing		
00900001	Total materials	X	3 132 590
32210027	1997 Woodpulp (air dry basis)	s	3 161 776 503 101
32212007	Paper	303.6 936.4 P978.8	195 016 688 588 778 926
32521105	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc		204 752
32610013	Plastics products consumed in the form of sheets, rods, tubes, film, and other shapes	X	94 409 59 494
31323001	1997 Nonwoven fabrics mil sq yd . 2002 1997	X S P5 731.8	275 462 271 200 471 836
001900A2	Packaging paper and plastics film (including coated, laminated, printed, etc.)	X	224 698
32552003	1997 Glues and adhesives	s	119 935 77 548
32221001	Paperboard containers, boxes, and corrugated paperboard		115 351 139 729 166 655
00970099	All other materials and components, parts, containers, and supplies	X	811 955
00971000	Materials, ingredients, containers, and supplies, nsk	X X X	580 862 151 525 363 324

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.